



Enester EM-180-GB3-J1-000

ENESTER-E

Product Description :	20% Glass Bead Reinforced, Polybutylene Terephthalate Compound
Key Features :	ENESTER EM-180-GB3-J1-000 is heat stabilized PBT compound with good strength and stiffness properties
Process Method :	Injection moulding
Uses :	Recommended for general purpose applications in automotive, electrical & appliance sector.
Revision Date :	01.01.2023

	Value	Unit	Standard
Physical			
Density	1,45	gr / cm3	ISO 1183 1-A
Mechanical			
Tensile Stress at Break	50	MPa	ISO 527-1
Elongation at Break	3,5	%	ISO 527-1
Tensile Modulus	3500	MPa	ISO 527-1
Izod Impact Strength (Notched) (23°C)	3,5	kJ/m2	ISO 180/1A
Charpy Impact Strength (Notched)	3	kJ/m2	ISO 179/1A
Flexural Modulus	3250	Mpa	ISO 178
Flexural Strength	85	Mpa	ISO 178
Thermal			
HDT (1.8 Mpa)	70	°C	ISO 75A
Flammability			
Flammability (1,6 mm)	HB	*	UL 94
Flammability (3,2 mm)	HB	*	UL 94

Drying Condition

Drying Time(hr)	2-4
Drying Temperature(°C)	120-140



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Molding Condition (°C)

1st Zone (hopper)(°C)	230-245
2nd Zone(°C)	235-250
3rd Zone(°C)	240-260
Nozzle(°C)	240-260
Mold Temperature(°C)	40-80

Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.